



75CL CH MODERNISE TC

approx weight gr. 835

END USE

CHAMPENOISE

Any use other than indicated must be agreed upon our Customer Service

CONFORMITY

The mentioned container complies with:

Italian D.M. of 21/03/73 (which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force): the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

Italian D.L. no. 22 of 05/02/97

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

Italian D.L. 451 of 03/07/76

The container complies with the regulations referring to “measuring containers” in compliance with Directive EEC 75/107 of 19/12/74.

EEC 1935/2004

The container traceability is guaranteed by the pallet label data.

OPERATING CONDITIONS

Max. thermal shock allowed (Standard ASTM C 149-86)	42° C	Hot surface treatment (Standard CETIE DT 13)	YES
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Max axial load (Standard UNI 9035)	600 kg	Cold surface treatment (Standard CETIE DT 13)	YES
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For auto adhesive labels applications a previous contact with our Customer Service is advisable

Maximum constant internal pressure Allowed	7,0 bar	Casein glue is recommended for labelling
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– Internal pressure resistance values are guaranteed only if a proper bottling cycle is observed that respects the parameters indicated above and at an exact filling level.

GEOMETRIC CHARACTERISTICS AND TOLERANCES

Capacity: 750 ml \pm 10 at 72 mm from brimful (Standard ISO/TC63 1984)

Perpendicularity deviation	mm: 3,3	(on the axis, Standard CETIE DT 2)
Body ovalisation	mm: 3,2	(difference between the max. and min. diameter, Standard CETIE DT 2)

Finish bore diameter	mm: 17,5 \pm 0,3	(measured at 4 mm from brimful)
Minimum through-bore diameter	mm: 16,5	
Max. diam. of filling tube that can be used	mm: 15,0	

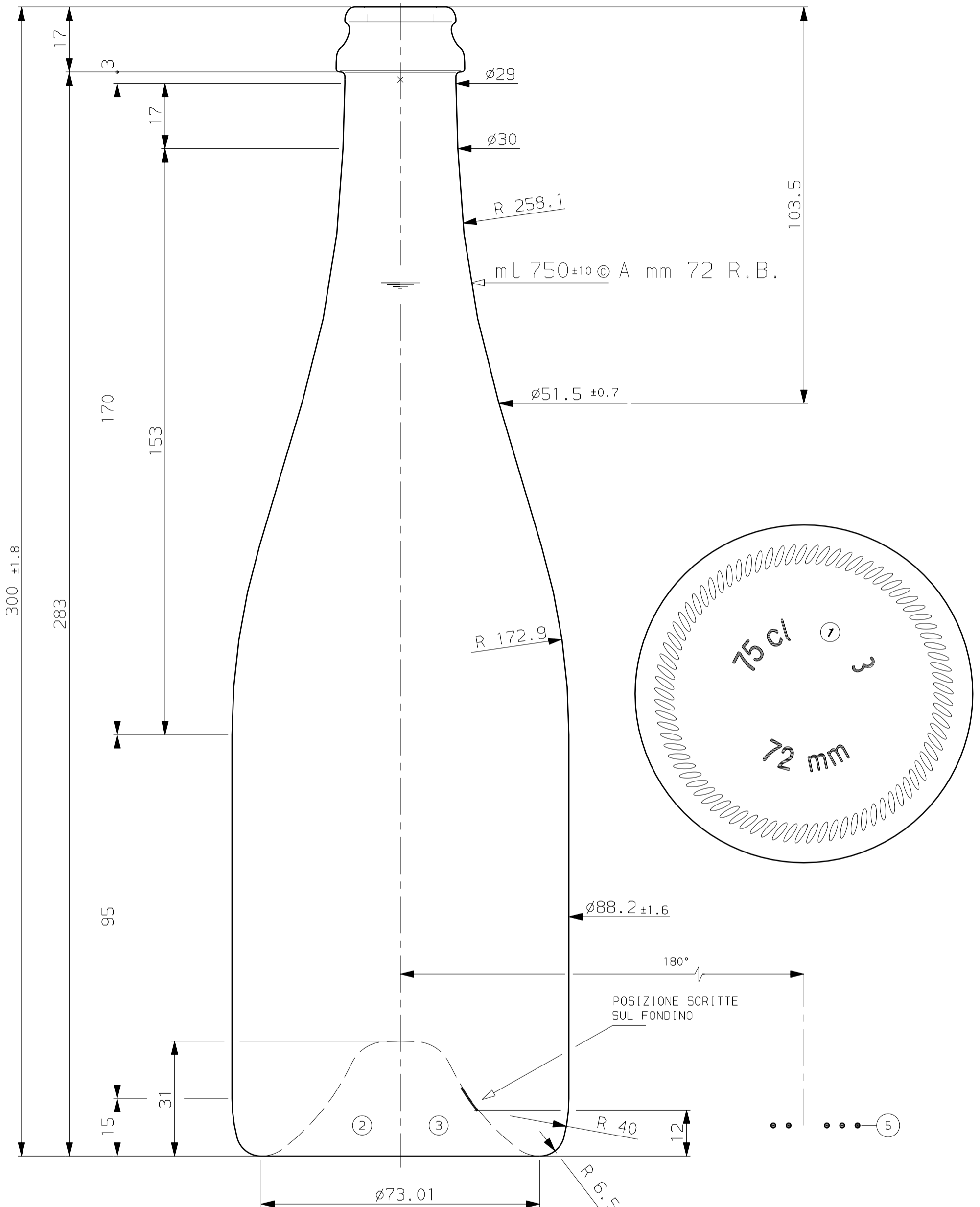
NOTES

- Washing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.

MINIMO FORO PASSANTE = 16.5 mm
THROUGH BORE MINIMUM

Le quote sono espresse in mm, solo quelle con indicazione di tolleranza sono impegnative.
ALL dimensions are in millimetres (mm), only those dimensions with tolerances are binding.

L'AVIR declina qualsiasi responsabilità per violazioni di diritti di terze persone sulla forma delle bottiglie fabbricate su commissione della spettabile clientela.
L'accertamento della liceità di tale forma e' a carico del CLIENTE. Senza nostra precisa autorizzazione e' vietato il passaggio o la cessione del presente disegno.



- 1 = MARCHIO DI FABBRICA
TRADEMARK
- 2 = CONTRASSEGNO "A" TIPO VETRO
"A" GLASS IDENTIFICATION
- 3 = N. CAVITA'
CAVITY No.
- 4 = ZIGRINATURA
KNURLING
- 5 = CODICE LETTORE CAVITA'
DOT CODE

© = CONTROLLO STATISTICO
STATISTICAL CONTROL
TOLLERANZA FUORI VERTICALITA' MAX SU 360° = 6.6
MAX. VERTICALITY TOLERANCE ON 360°
ANGOLO DI CADUTA = 15.97°
TIP ANGLE

REV.	DESCRIZIONE	DATA
B	Nuova veste grafica	04.06.04
	Aggiornato	17.09.96
REV.	DESCRIZIONE	DATA



COMMISSIONE CUSTOMER	STANDARD
ARTICOLO JOB	CHAMPAGNE MODERNISE 750 mL "3"
IMBOCCATURA FINISH	Corona 26 champenoise (norma NFH 35-029)
DATA DATE	11.08.94
RIF. REF.	----
COLORE COLOR	--

PESO CIRCA APPROX WEIGHT	gr 835
SCALA SCALE	1:1

CAPACITA' R.B. CIRCA APPROX BRIMFUL CAPACITY	mL 775
DIS. DRN.	Agosti Mario

N. ARTICOLO JOB No.	7313B
COD. IMB. FINISH No.	2565
CONT. CHKD.	